

TPM CIRCLE NO :- 1	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :- Q.A	RESULT AREA	P	Q	DEF:- A	C	D	S	M	

CELL :-A170	CELL NAME:- Tensioner	MACHINE / STAGE :-CNC	OPERATION :-Turning
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**KAIZEN THEME :** To avoid A170 Body Dimension Ø11& as cast Ø 5.1 not concentric .

**WIDELY/DEEPLY:-**

**PROBLEM / PRESENT STATUS -** A170 Body Dimension Ø11& as cast Ø 5.1 not concentric .



**BEFORE**

**IDEA :-** Relive to be provided .

**COUNTERMEASURE:-** :- Relive to be provided between clamping jaw & job.



**AFTER**

<b>BENCHMARK</b>	19No.
<b>TARGET</b>	0 No.
<b>KAIZEN START</b>	09.07.2014
<b>KAIZEN FINISH</b>	09.07.2014

**TEAM MEMBERS :-**  
 Ganesh padwalkar  
 Nana Ugle

**BENEFITS :-**

1. Prevent Re-occurrence of Customer Complaint.
2. Reduce COPQ.

**KAIZEN SUSTENANCE**

**WHAT TO DO:** Add Checkpoint action sustain check sheet  
**HOW TO DO:** Checking during audit  
**FREQUENCY :** once in week

**WHY - WHY ANALYSIS :-**  
**Why 1** – 19 Nos. A170 Body Dimension Ø11& as cast Ø 5.1 not concentric .  
**Why 2** – Job not clamped properly .  
**Why 3** – Job clamping on rib of job .  
**Why 4** – Jaw fouling on each other after clamping job .  
**Why 5** – Less relive between clamping jaw & job.

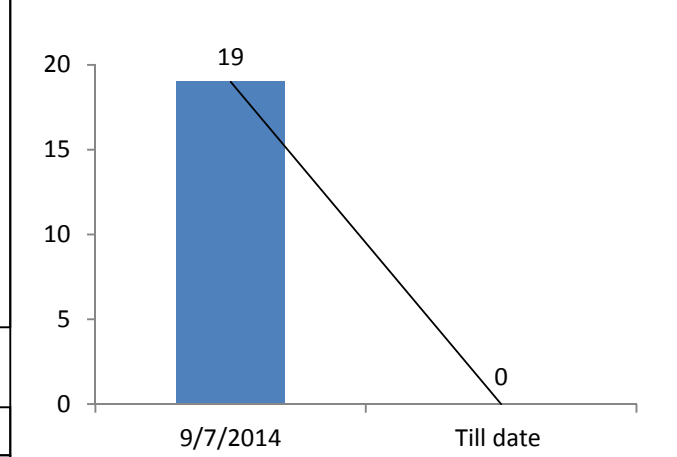
**ROOT CAUSE** Less relive between clamping jaw & job.

**REGISTRATION NO. & DATE:** 09.07.2014

**REGISTERED BY :-** Ganesh

**MANAGER'S SIGN :-** Sunil kinkar

**RESULT :-**



**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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